

Sr No. : ZHIPL/28/QA/005

Date:-15/09/2026

Process Name : Painting

Equipment Used : Airless Spray Gun

Process Parameter : To Check DFT

Method of checking : DFT Meter

Operator Name : Vasim

S .No.	Date	Paint Used	No. of Coat	Metrial Used	ThiknessThikness (in Microns)	Remark
1	12.06.2026	Aluminum Metalizing	2	MS	140-170	OK
2	13.06.2026	Eatch Primer	1	MS	8-14	OK
3	14.06.2026	Zinc Chrome primer	1	MS	18-28	OK
4	15.06.2026	Aluminum Paint	1	MS	19-27	OK

Result :DFT checked and found ok, aAdhesion test ok.

Approved By

ZHIPL QA/QC

